



Announcement on procurement
Subject of the procurement

Milling machine centre CNC with devices for processing of forging matrices

Refers to the project entitled ***“Implementation of technological innovation by launching research – development department in Kuźnia”*** within the frames of the Priority Axis 1 *Strengthening of economic attractiveness of the region* Activity 1.3 *Innovations, research, technological development* For activities 1.3.2 *Investments in innovations in enterprises* within Regional Operational Programme for the opolskie voivodeship for the years 2007-2013. The Agreement no: RPOP.01.03.02-16-112/09-00. The project co-financed by the European Union from the means of the European Fund of Regional Development within Regional Operational Programme of the Opolskie Voivodeship for the years 2007-2013 **“We invest in Your future”**.

In connection with the realization of the project in our company: ***“Implementation of technological innovation by launching research – developmental department in Kuźnia”***, we invite Your company to place offers for:

• **Milling machine centre CNC with devices for processing forging matrices with the following parameters:**

- gate construction portal);
- work parameters:
 - X max 1500mm – 1800mm
 - Y max 800mm – 1200mm
 - Z max 600mm – 800mm
 - maximum revolutions of a spindle 16 000 – 18 000 rev/min;
- minimum loading of the table 2500kg;
- CNC control system HEIDENHAIN;
- Holder HSK 63A
- digital variable regulation drives of a spindle and axis X, Y, Z – HEIDENHAIN;
- direct measurement of the position of axis X, Y, Z by means of line sensors;
- central mounting of a device;
- cooling aggregate for the external cooling system;
- automatic lubrication of parts;
- manual electronic wheel;
- ETHERNET card;
- thermal compensation;
- set of tools for operation of a device;
- accompanying documentation in Polish;
- circular cooling system of a spindle;
- system of automatic removal of chips;





- warehouse of tools (number of places in accumulator minimum 30) with a mechanical arm;
- lighting for working space;
- air-conditioning for steering cabinet;
- tool probe;
- wireless, touch measurement probe of 3D detail;
- manual washing of working space;
- signalization of a condition of the machine;
- central cooling minimum 2 MPa;
- external tool blow;
- remote diagnostics of HEIDENHEIN;
- maximum height of a machine processor 4000 mm;
- maximum machine weight 19 000 kg;
- total consumption of machine power up to 60 kW;
- electrical equipment 3 x 400 V / 50 Hz;
- processing device set contained in annex no 1;

Absolute conditions for the realization of the order:

- guarantee period for the machine minimum 18 months from the launch of the machine with the Ordering Party (for mechanical and wearing parts), other elements to be covered with a 12 month guarantee;
- submitting a statement by the Supplier that he familiarized and accepts the conditions in which the machine will be founded and operated;
- the supplier of a device must guarantee the availability of spare parts for the machine for the period of minimum 10 years of the launch;
- transport of the machine to the foundation place indicated by the Ordering Party, its unloading, foundation and mounting on the side of the Supplier;
- admission of the product to the Polish market;
- CE certificate;
- technical-movement documentation and other manuals in Polish;
- training employees for the device operation (training in Polish);
- messages displayed on the machine in Polish;
- final technical handover of the machine on detailed with the Ordering Party confirming exactness declared by the supplier on the basis of processing;
- performance in accordance with a declared exactness of a round hole in a steel sheet thermally improved in type 45 with thickness of 25 mm of the hole \varnothing 100mm in accordance with the Supplier's technology;
- Processing of a cutting in the matrix performed from the CAM programme generated on the computer of the Ordering Party;
- HEIDENHEIN STEERING;





Selection criteria of the offer:

1. Price – 70% (max 70 points)
2. Fastness of the guarantee and post-guarantee service availability from reporting a defect – 10% (max 10 points)
 - 0-48 h – 10 points
 - 49-60h – 8 points
 - 61-72h – 6 points
 - 73-84h – 4 points
 - 85-96h – 2 points
 - 97 h and longer – 0 points

In case of availability of guarantee and post-guarantee service within 48h, the Ordering Party shall grant 10 points to the Supplier. For each extension of the availability period by another 12h, the Ordering Party deducts 2 points in accordance with a table;

3. Terms of payment – 10% (max.10 points)

The Ordering Party grants the highest number of points in case of option of transfer payment in the following tranches:

Stage I – 15% of the value of the purchase subject within 14 days of signing the agreement, (6 points)

Stage II – 85% of the value of the purchase subject after 60 days of signing the handover protocol by both parties to the agreement. (4 points)

In case of changes in dates of payment for shorter or the percentage values in particular Stages of payment, for each change the ordering Party shall deduct points respectively in accordance with the above points.

4. Realization date of the offer – 10% (max. 10 points)
 - 0-22 weeks – 10 points
 - 23-24 weeks – 8 points
 - 25-26 weeks – 6 points
 - 27-28 weeks – 4 points
 - 29-30 weeks – 2 points
 - 31 and more – 0 points

The Ordering Party grants 10 points in case of a realization date of 22 weeks of signing the order or shorter. Each extension of the date from the expected one means lower mark by 2 points for each weeks of shifting;

The Ordering Party may maximum grant 100 points. The Ordering Party shall select, as the best offer, the one which will obtain the highest number of points in accordance with the selection criteria of the offer.





Offer should:

1. contain all above elements of the enquiry
2. be attached with a company stamp of the bidder;
3. possess the date of preparation and the validity date of the offer (minimum 90 days);
4. possess total price provided in Polish Zlotys (PLN) in net;
5. be prepared in Polish*;
6. be signed by authorized persons to submit the offer sent by electronic means to the address biuro@fwmosowiec.pl, by mail to the address: Fabryka Wyrobów Metalowych Kuźnia "OSOWIEC" Sp. z o.o., ul. Fabryczna 1, 46-023 Osowiec, with an inscription "Offer for milling centre CNC";

The deadline for submitting the offer expires on 19.08.2011 by 2.00 p.m. which means the date of the offer entry into the seat of the Ordering Party.

Contact persons:

Bogusław Dembiński

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E-mail: biuro@fwmosowiec.pl

Waldemar Lewanda

Tel: +48 77 421 24 20

e-mail: wlewanda@fwmosowiec.pl

* The Ordering Party reserves the right to submit offers only in Polish due to the preservation of competitiveness and unified wording of the offers and in order to eliminate potential charges with reference to translations of submitted offers



Fabryka Wyrobów Metalowych Kuźnia „OSOWIEC” Sp. z o.o.,
46 – 023 Osowiec, ul. Fabryczna 1, POLAND
Tel. (+48 77) 421 24 20 –3, fax. (+48 77) 421 24 70
Nr KRS 139300 wpisany do Sąd Rejonowy w Opolu VIII Wydział Krajowego Rejestru Sądowego
Wysokość kapitału zakładowego 5 696 000, NIP 754 – 033 – 35 – 65,
Grupa Pekao S.A. II O. Opole 10801242-475-27001-801000
Producent: stalowych odkuwek matrycowych
email: biuro@fwmosowiec.pl, sprzedaz@fwmosowiec.pl

