



Osowiec 03.08.2011

Annex no 1 to the announcement on procurement

Description of technical specification of a set of processing coherent devices.

Nr	Description	Quantity
1	<i>HSK 63 A - mounted face mill arbor $\phi 80$</i>	2
2	<i>mounted head $\Phi 80, r=6$</i>	2
3	<i>round knife plate r6,</i>	80
4	<i>HSK 63 A - mounted face mill arbor $\Phi 52$</i>	3
5	<i>mounted head $\Phi 52, r=6$</i>	3
6	<i>round knife plate r6,</i>	60
7	<i>HSK 63 A – Chuck with inner thread. For the screw-mounted head $\Phi 35$</i>	3
8	<i>Screw-mounted head $\Phi 35, r5$</i>	3
9	<i>round knife plate r5,</i>	60
10	<i>HSK 63 A - Chuck with inner thread For the screw-mounted head $\Phi 25$</i>	3
11	<i>Screw-mounted head $\Phi 25, r5$</i>	3
12	<i>round knife plate r5,</i>	60
13	<i>HSK 63 A – Bush collet ER32</i>	3
14	<i>expansion bush ER32-$\Phi 20$</i>	3
15	<i>end milling cutter $\Phi 20, r5$</i>	3
16	<i>round knife plate r5,</i>	60
17	<i>HSK 63 A - Bush collet ER32</i>	3
18	<i>expansion bush ER32-$\Phi 20$</i>	3
19	<i>end milling cutter $\Phi 16, r4$</i>	3
20	<i>round knife plate r4,</i>	80
21	<i>HSK 63 A - Bush collet ER32</i>	3
22	<i>expansion bush ER32-$\Phi 12$</i>	3
23	<i>end milling cutter $\Phi 12, r2,5$</i>	3
24	<i>round knife plate r2,5,</i>	70



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25	<i>HSK 63 A - heat shrink chuck for Φ6mm holder</i>	2
26	<i>HSK 63 A - heat shrink chuck for Φ8mm holder</i>	2
27	<i>HSK 63 A - heat shrink chuck for Φ10mm holder</i>	2
28	<i>HSK 63 A - heat shrink chuck for Φ12mm holder</i>	2
29	<i>ball-end milling cutter Φ2 up to 70HRc hardness</i>	8
30	<i>ball-end milling cutter Φ3 up to 70HRc hardness</i>	8
31	<i>ball-end milling cutter Φ4 up to 70HRc hardness</i>	8
32	<i>ball-end milling cutter Φ5 up to 70HRc hardness</i>	8
33	<i>ball-end milling cutter Φ6 up to 70HRc hardness</i>	8
34	<i>ball-end milling cutter Φ8 up to 70HRc hardness</i>	8
35	<i>ball-end milling cutter Φ10 up to 70HRc hardness</i>	8
36	<i>ball-end milling cutter Φ12 up to 70HRc hardness</i>	8
37	<i>straight cylindrical milling cutter Φ 3 up to 70HRc hardness</i>	8
38	<i>straight cylindrical milling cutter Φ 4 up to 70HRc hardness</i>	8
39	<i>straight cylindrical milling cutter Φ 5 up to 70HRc hardness</i>	8
40	<i>straight cylindrical milling cutter Φ 6 up to 70HRc hardness</i>	8
41	<i>straight cylindrical milling cutter Φ 8 up to 70HRc hardness</i>	8
42	<i>straight cylindrical milling cutter Φ 10 up to 70HRc hardness</i>	8

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